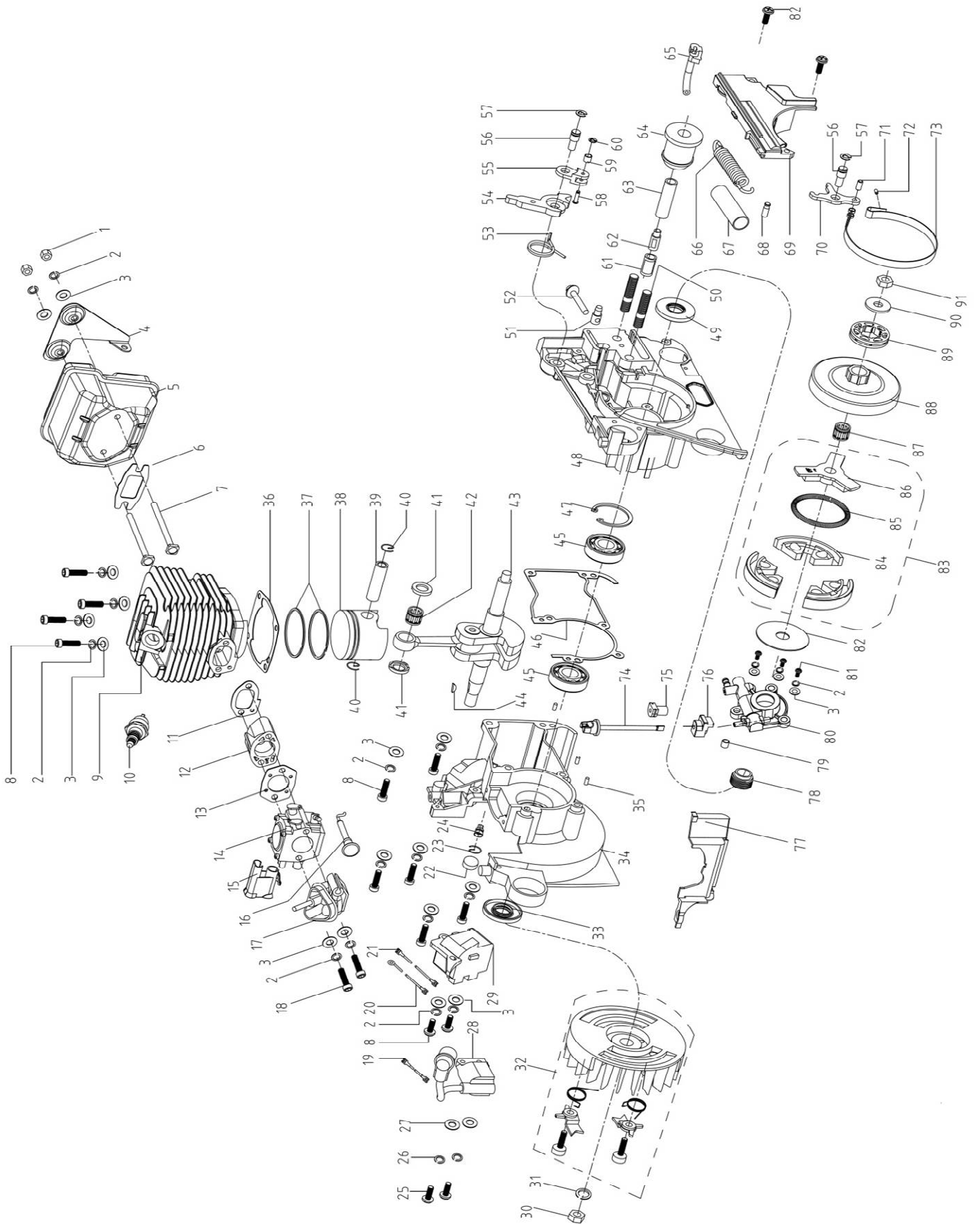


## VGS 620 S



**Engine unit**



# EXPLODED PARTS LIST

Year: 2017

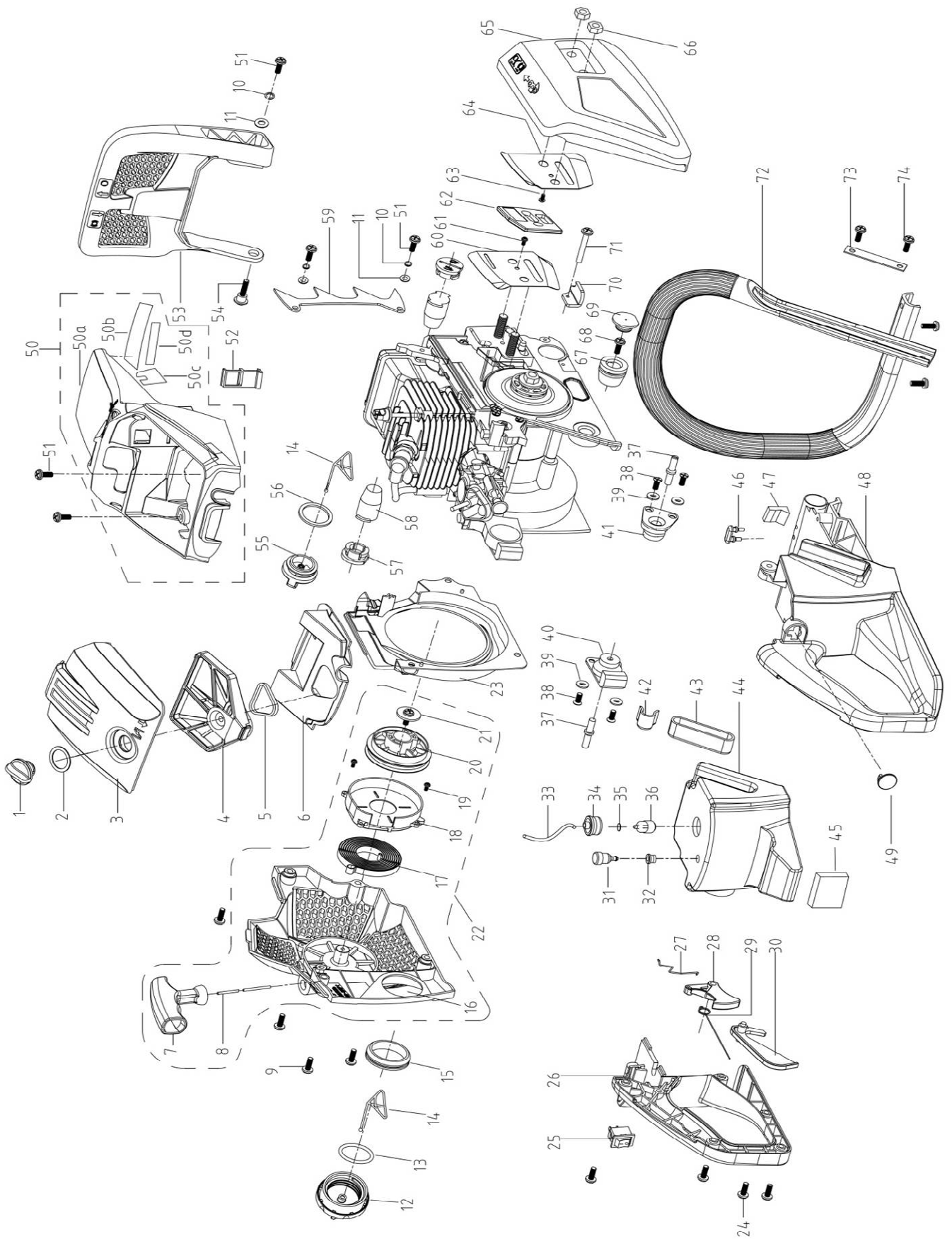
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## VGS 620 S

No	Code	Name	Qty	No	Code	Name	Qty
1		nut M5	2	49	010692	oil seal 15×35×4.5	1
2		spring washer 5	19	50	013198	double-screw bolt AYM8-M8×28-8.8	2
3		plate washer 5	19	51	013204	tensioner block	1
4		muffler cover plate	1	52	013200	adjust screw M5×48	1
5	010506	muffler body	1	53		rod spring	1
6	010509	muffler sealing plate	1	54	021799	brake control rod	1
7	010511	muffler connecting screw	2	55	021800	spacing block	1
8	010513	hexagon screw M5×20	12	56		spacing shield pin	2
9	010515	cylinder body	1	57		shield ring 6	2
10	23690	spark plug Oregon	1	58		spacing pin	1
11	010520	air intake tube sealing plate	1	59		spacing wheel	1
12	010523	air intake tube	1	60		shield ring 2	1
13	010526	Sealing plate for carburetor	1	61	010637	oil filter screen	1
14	010529	carburetor	1	62	010639	oil filter	1
15		tube to modify the carburetor	1	63	031953	oil tube	1
16	010533	throttle rod	1	64	031954	oil tube base	1
17	010568	air intake socket	1	65	031955	oil tube and nozzle	1
18		hexagon nut M5×82	2	66	021801	brake spring	1
19		connection conducting wire	1	67		tubo for brake spring	1
20		grounding wire	1	68		brake spring pin	1
21		igniter conducting wire	1	69		brake cover plate	1
22		sponge transition block	1	70		spacing shield	1
23		aeration jet circlip	1	71		pin 4×8	1
24	026981	aeration	1	72		pin 3×8	1
25		screw M4×16	2	73	040069	brake strap	1
26		washer 4	2	74	010592	oil modifier	1
27		plate washer 4	2	75	010593	oil modifier base	1
28	010573	igniter wire coil	1	76		oil modifier connecter	1
29	010576	igniter	1	77		anti-wind plate	1
30	019842	nut M10×1	1	78	016220	turbine	1
31		spring washer 10	1	79		fixing tube	1
32	010578	flywheel	1	80	010595	oil pump	1
33	019892	oil seal 13×20×4.5	1	81		screw M5×18	5
34	013202	left case body	1	82		clutch washer12×48×1	1
35		pin 5×10	3	83	010596	clutch assembly	1
36	010581	cylinder sealing plate	1	84		shoe block	3
37	010582	piston ring	2	85		clutch extension spring	1
38	010583	piston	1	86	010597	retainer	1
39	010584	piston pin	1	87	010598	needle bearing 10×14×13.5	1
40	010585	piston pin circlip	2	88	010599	cluth shell	1
41	010586	needle bearing ring	2	89	010600	sprocket	1
42	010587	needle bearing11×15×12.5	1	90		sprocket plate 8×23×2	1
43	010588	crankshaft connecting bar components	1	91		flange nut M8×1 left	1
44	010635	semicircular key 3×3.5×10	1				
45	010771	bearing6202 grade D 15×35×11	2				
46	010590	case body sealing plate	1				
47		ring35	1				
48	013203	right case body	1				

**Engine unit**

## VGS 620 S



**Base unit**



# EXPLODED PARTS LIST

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## VGS 620 S

No	Code	Name	Qty	No	Code	Name	Qty
1	046744	air filter lock nut	1	49		front cover	1
2		lock nut washer 15×26×1	1	50	046750	upper cover plate assembly	1
3	046745	air filter cover	1	50a	046750	upper cover plate	1
4	010605	air filter	1	50b		top heat isolation film	1
5	031949	air filter sealing gasket	1	50c		side heat isolation film	1
6	010606	anti-dust base	1	50d		rear heat isolation film	1
7	010608	start handle	1	51		Screw M5×14	5
8	010609	start stretching wire	1	52		anti-freezing plate	1
9		screw M5×18	4	53	046751	front damper	1
10		spring washer 5	7	54		screw M5×18	1
11		plate washer 5	7	55	046752	oil tank cover	1
12	046746	fuel tank cover	1	56		sealing washer 24×33×2	1
13		packing washer 24×34×1.5	1	57	013206	anti-shock lock nut	2
14		anti-drop plate	2	58	016219	front anti-shock base	2
15		anti-shock rubber circle	1	59	013207	teeth blade	1
16		starter cover	1	60	031951	cover plate	1
17	010620	start coil-spring	1	61		screw M4×10	1
18	010622	coil-spring gland	1	62		spacer plate	1
19		screw ST2.9×7.5	2	63		tapping screw ST4.2×8	1
20	010625	start plate	1	64	046753	right cover plate	1
21	010627	tapping screw ST4.8×13	1	65	046754	right cover	1
22	046747	starter assembly	1	66	010658	flange nut M8	2
23		bossing	1	67	010663	anti-shock base	1
24		tapping screw ST4.8×13	5	68		tapping screw ST4.8×16	1
25	017064	extinction switch	1	69	010667	anti-dust cover	1
26	046748	handle cover	1	70		chain guide dog	1
27	010636	acceleration rod	1	71		chain guide dog screw	1
28	010638	trigger	1	72	010669	front handle assembly	1
29	010744	trigger torsion rod spring	1	73		front handle plate	1
30	013194	trigger control rack	1	74		tapping screw ST4.8×19	4
31	017065	balancer	1				
32	012292	balancer base	1				
33	010643	fuel tube	1				
34	031950	fuel tube base	1				
35		fuel tube circlip	1				
36	010739	petrol filter components	1				
37	031952	screw M6×16	2				
38		screw M5×14	4				
39		washer 5	4				
40	016217	left shock rubber base	1				
41	016218	right shock rubber base	1				
42		anti-shock rubber 1	1				
43		anti-shock rubber 2	1				
44	010647	fuel tank	1				
45		crank shock board	1				
46		anti-shock rubber	1				
47		right shock block of case	1				
48	046749	base body	1				

**Base unit**